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Congratulations on your purchase of a precision crafted Lazer Racing Chassis by Bernheisel Race Cars. We take great pride in supplying the high level of quality and service our customers have come to know and expect.

On the bottom of this page is your chassis serial number. Please refer to this number when calling for parts or technical assistance.

Our goal is to help you improve your racing program no matter what level you are now racing at. The following pages should assist you in that regard. You are also welcome to access our website @ www.bernheiselracecars.com or call our tech line at 717-865-6691 for further information.

Thank you and Good Luck. Jim Bernheisel-president

Customer:
Serial:
Date:

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THE PURCHASER ASSUMES ALL RESPONSIBILITY
Front Suspension

I. Front Suspension
   A. Upper Control Arms—Bottom holes front, Top holes rear on chassis
      1. Small Screw-in Holder
      2. R.S.—5” Tube Front  6” Tube Rear
      3. L.S. Legs—6” Tube Front  6” Tube Rear
      4. Center of Heim to Center of Ball Joint (front),
         Center of Heim to Center of Clevis (rear)
         R.S. L.S
         Front— 9” 10 1/16”
         Rear— 9 3/4 ” 10”
   B. Lower control arms—Tubular Left 88010, Right 88020 or
      67-69 Camaro/Nova-I.M.C.A. w/screw-in Ball Joints & Offset Bushings
   C. Steering
      78-88 GM Metric
      • Steering Box
      • Center Link
      • Idler Arm
   D. Tie Rods—stock tie rod at center link, heim at spindle
      1. L.S.-10” Rod @18 1/2” on Center
      2. R.S.-11” Rod @ 21” on Center
   E. Alignment
      1. Camber—right side– 3 3/4 degrees / left side– 2 1/2 degrees
      2. Caster—right side– 6 1/2 degrees / left side– 3 1/2 degrees
      3. Toe 1/4” out
      4. Bump Steer-Spacers R.S. 3 1/4” / L.S. 2”
   F. Spindles
      1. Pinto
      2. Reamed for Screw-in Ball Joints, Top Small / Bottom Large
      3. Drill steering Arm to 5/8”
   G. Front Ride Height-
      1. Right Ground to Bottom of Metric Main Frame - 6 1/8”
      2. Left Ground to Main Frame - 6”
   H. Misc.
      1. Use 1” Extended Upper Ball Joint
      2. Motor Plate Location
         a. Top holes (lower in car) no spacers on front mounts
         b. Lower holes (higher in car) 1” spacers on front mounts
II. 4 Link Rear Suspension – 60” centered

A. Pull Bar
1. 39 1/8” center to center.
2. Use Pull-bar to set Pinion Angle
3. Mount – Frame Middle Hole
4. AFCO 270001 Progressive spring 600-2000#

B. Lift bar
1. 400# 5” 6th coil or medium rubber biscuit
2. 250# 11” 5th coil– 1/4” preload
3. 5th coil mounted in middle hole
4. 93-5 gas shock
5. support bar– 5” tube, 8 1/4” on center
6. 1 1/4” spacers between lift bar and rear end plates

C. Rear End Adjustment (side to side)
1. Left upper torque arm plate to left ride height tab-14 1/2”
   depends on LR bite and ride height
2. Panhard bar (plate mounted towards front of car, j-bar mounted on back side of plate)
   a. R.S. of Rear Second bottom hole
   b. Frame 5th hole from top icenter row
   c. Center to center 22”

D. Rear Ride Height– tab to top of birdcage body
1. Over rail rear clip
   a. Left 10 1/4”
   b. Right 10 ”

E. Pinion Angle– 7.5 degrees negative

F. Wehrs Steel Birdcage– Assembly and Location
1. Shock Brackets– R.R. on inside of plates, L.R. on inside of plates
   a. L.S. Front– 7” if running clamped
   b. L.S. Rear– 6”
   c. R.S. Front– 5”
2. Location– Inside edge of rotor to Center of shock brackets
   a. L.R.– 7 3/4”
   b. R.R.– 7 3/4”

G. Brake Brackets– MUST BE DOUBLE PINNED TO AXLE TUBE!- install caliper on backside of tube

Continued on next page…
4 Link Rear Suspension-continued

G. 4 Link Rods
1. L.S. rods on outside of birdcage with supplied spacer
2. R.S. rods on outside of birdcage with supplied spacer
3. Right links mounted in center, Left links mounted towards right of brackets
4. Upper rods
   a. 14” tube
   b. 17 1/2” on center
   c. 5th hole from top Right, 4th hole from top Left
   d. Standard holes (1” shorter rod optional for Left Upper on frame)
   e. center hole on birdcage
5. Lower rods
   a. 12” tube
   b. 15 1/2” on center
   c. 4th hole from top
   d. Standard holes (1” longer rod optional for Left Lower, 1 1/2” short Right Lower adapter bracket available)
   E. center hole on birdcage
6. R.R. Z-link
   a. 14” Tube
   b. 17 1/2” on center
   c. Second hole from bottom

J. Square Rear
1. Set 4 link rods accurately or
2. Drop a plumb bob from axle tube and measure to 2 x 2 outriggers

K. Rear Shocks Angles
1. Over rail rear clip (gap between frame rail to center of shock brkt.)
   a. Left rear front 2 1/2”
   b. Left rear behind 2 1/2”
   c. Right rear 4 1/2”
GENERAL INFORMATION

III. Set Up
A. Fuel 25 Gallons
B. Wheel offsets
   1. Front- 2”
   2. Rear- 3”
   3. Super slick– put 4” on right rear
   4. Super tacky– put 2” on right rear
D. Percentages
   1. Left side– 52%
   2. Rear– 54%
   Note: w/o driver w/ 20 gallons fuel
E. Bite
   1. Tacky 60# Left rear
   2. Average 80# Left rear
   3. Slick 100# Left rear

IV. Miscellaneous
A. Wheelbase-110 “
B. Brakes-Metric large piston calipers w/.810 rotors
C. Master cylinder
   1. Front– 1” Slick track– 7/8”
   2. Rear– 7/8” Slick track– 1”
D. Rear End
   1. 60” Track-center pinion Ford 9”
   2. 30 1/2” axles quick change
E. Drive shaft length
   1. Bert– 33 1/2”
   2. Brinn/Falcon– 30 1/2”

V. Remember
A. All recommendations listed are general. Your situation may vary.
B. All adjustments are a compromise. Think through what you are doing.
C. Different race tracks require different combinations, due to Driver…
   1. Style
   2. Technique
   3. Experience

B.R.C. is interested in helping you all we can!
Simply pick up the phone and call our tech line at (717)-865-6691.
All calls will be answered or returned. Or e-mail us at lazerchassis@comcast.net
Use your computer for help. http://www.bernheiselracecars.com
Open Wheel Modified

PARTS LIST

Front Suspension
Left upper control arm– 1801
Right upper control arm– 1802
Upper ball joint– 20034-1
Tubular Left lower control arm– 88010
Tubular Right lower control arm– 88020
     Lower ball joint– 20036
Tie rod tube– 19010 + 19011
     LF Spindle– 30436L
     RF Spindle– 30436R
     Center Link– 30270
     Idler Arm– 30261
     Steering Box– 84090
     Tie Rod– 30221

4-Link Rear Suspension
Left Birdcage– WM200N
Right Birdcage– WM200NR
Bolt on shock mount– 35-3322
     Lift bar– 29201M
Lower radius rod tubes– 19012
Upper radius rod tubes– 19014
     Lift bar link rod– 19005
     Panhard bar– 307-4205
     Pinion mount– 82169
Integral Panhard Mount– 82159
Pro Coil-over Eliminator– 20132P
     Pull Bar– 21205X
OPEN WHEEL MODIFIED
Shock and Spring Packages

I. L.R. Behind – Baseline
   A. RF – 74-6 w/ 600
   B. LF – 75 w/ 550
   C. RR – 94 w/ 225
   D. LR – 97-2 (front) Coil-over Eliminator w/ 225 (behind)

II. L.R. Behind – Slick
    A. RF – 73-7 w/ 550
    B. LF – 75-3 w/ 600
    C. RR – 93-5 w/ 225
    D. LR – 9P12-3 w/ 200 (behind only no shock in front)

III. L.R. Clamped
    A. RF – 75 w/ 600
    B. LF – 75-3 w/ 550
    C. RR – 94 w/ 250
    D. LR – 95 w/ 200

IV. 5th Coil – 93-5 shock with 250 spring, center hole

V. Pull Bar Spring
   A. 600-2000 Progressive – Baseline
   B. 1200 – Slick

VI. LR drop – limit by chain clamped to the center of the axle tube (use part #84175 – kit includes chain, frame mount, and rear end mount. 15” from axle tube to ride height tab baseline

Please Remember:
These are basic setups designed to give you a base line starting point. Your situation may require additional tuning.
Tech Tips

I. Four Link
   A. More angle upward angle on rods (toward chassis) increases loading on that wheel (up in front, down in back)
   B. Rod angle changes also affect roll steer (typically lowering the lower rods at the frame decreases roll steer)
   C. Roll steer generally loosens the car through the center
   D. Lowering left upper rod on birde cage greatly increases drive off
   E. Specific rod angles
      1. Drop right upper for slick track
      2. Drop left upper for tacky track
      3. Raise right lower for tacky track
      4. Raise left lower for slick track

II. Lift bar
   A. Longer and softer on the 5th coil brings weight transfer/bite in slower but lasts longer
   B. Shorter and stiffer on the 5th coil brings weight transfer/bite in faster but does not last long

III. Panhard bar
   A. Shorter and more angle exaggerates wheel loading increasing side bite for a shorter time
   B. Longer and flatter smooths out wheel loading and side bite

IV. Ballast
   A. Higher ballast causes the car to move around more (side to side and front to rear) increasing amount of weight transfer
   B. Lower ballast settles car down by limiting weight transfer

V. L.R. behind setup
   A. Amount of lift (roll-up) can be controlled by changing valving + length of L.R. shock front side
   B. Soft extension valving along with 1” or 2” shock end allows car to roll farther and faster (valving controls speed, extension controls distance)

VI. Watts Link
   A. Many Lazer Chassis cars are equipped with a Watts Link bracket on the RR and/or LR
   B. Remove RR top 4 link bar and install a new one going towards the rear
VII. Damper Shock
   A. A 90-10 axle damper can be used to tighten and stabilize car on corner entry
   B. Too much angle can hurt forward bite— in that instance a 2nd shock can be added

VIII. Driving
   A. Momentum and slick tracks require more driver finesse and a smoother less radical setup
   B. Stop and go tracks and traction tracks can more easily handle a radical combination and a stomp and steer driver
# Chassis Adjustment Guide

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<td>*Raise L.R. on frame or lower R.R.</td>
<td>——</td>
<td>recommended adjustment areas</td>
</tr>
</tbody>
</table>

### Points to Remember:
- Corner exit handling is greatly affected by corner entrance handling.
- It’s better to add traction to correct a problem than to reduce traction.
- Going too far on an adjustment can produce an effect that is opposite of what is desired.
- If adjustments produce no effects, check improper suspension geometry, suspension binding, chassis flex, and/or defective chassis components.
- Adjust stagger to affect middle of corner handling.
- Document all changes!